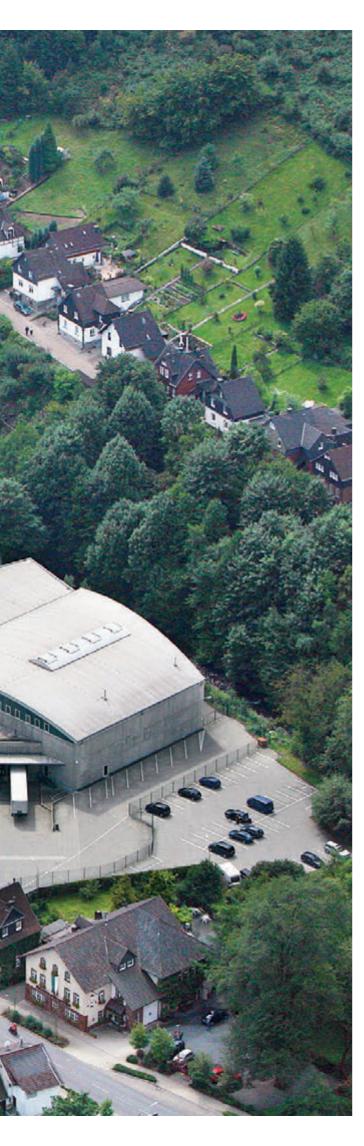
OTTOKIND

ERGONOMIC WORKPLACESYSTEMS

multi2move | multi4motion







OTTOKIND GmbH & Co. KG

A company with tradition

OTTO**KIND** GmbH & Co. KG, founded by Otto Kind, has a long history.

For more than 100 years, our headquarters have been in the Oberbergisches Land, east of Cologne, Germany. A number of years ago, our production facilities were relocated to a purpose built factory complex situated in Gummersbach/ Dümmlinghausen. The facility is equipped with state of the art production equipment across a factory area of more than 21,000 m².

OTTO**KIND** has continued to develop throughout its history. Originally focused on the European market and the shop fittings sector, we now employ over 250 staff worldwide. Internationally, we enjoy a reputation as a complete solutions supplier of professional workshop, display and storage systems for factories, warehouses, archives and retail outlets.

Above all, our customers have come to value our experience and advice as well as the exceptional quality of our products. We operate with DQS certified quality management.

Our divisions

With premium quality equipment and the flexibility to address specific requirements, OTTO**KIND** offer premium bespoke solutions for a multitude of applications and industry sectors.

To offer our customers the best technical assistance, OTTO**KIND** have concentrated on the relevant market sectors with our five divisions below.

Take advantage of the expertise of our product specialists who are familiar with your tasks, wishes and requirements.

Shop Fittings

Industrial Furniture

Ergonomic Workplace Systems

Acoustic Design

Training Areas

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1 OTTOKIND-catalogues

Complete furniture solutions for Factory | Warehouse | Archive. Our catalogues give you an insight into how perfect our products could be for you.

4 OTTO**KIND-production**

High quality branded products "made in Germany". Production using flexible machinery enables you to receive bespoke, requirement-specific systems!

2 OTTOKIND-consulting

Locations all over the globe, with expert advice available in English, German and other languages.

5 OTTO**KIND-deliveries**

Dependable direct delivery to the end user. Reliable service packages from our logistics partners mean that you can feel secure in the knowledge that your delivery will arrive safely.

3 OTTOKIND-planning

See your solution before you decide. Our expert design team will give you a 3D view with their ergonomic expertise and Knowledge of existing regulations and standards.

6 OTTOKIND-assembly

Quick and professional fitting on site. Our installation team ensure that your equipment is secure, safe and ready to use.

We guarantee top OTTOKIND quality

Full service from a single source

We support our customers from project planning to final assembly. We manufacture special designs - just like our system solutions – in-house. This enables us to meet all of your needs from concept until completion.

Environmentally friendly procedure

In order to protect the environment, we deploy efficient powder coating equipment.

Because all our products are supplied from our premises in Germany, we can ensure that the quality is always perfect.

State-of-the-art production

OTTO**KIND** has stood for proven product quality and high quality branded products "made in Germany" for more than 100 years. For this, we use our flexible machinery.

Certified OTTOKIND quality



DIN EN ISO 9001 : 2008

The manufacturing processes for our steel products are subject to a quality management system which meets the requirements of DIN EN ISO goo1:2008. This also applies to the entirety of the sales and marketing structure as well as all processes in the company. Our certification was carried out by DQS GmbH, Frankfurt.



RAL-RG 614

The RAL-RG 614 quality seal from the Gütegemeinschaft Lager- und Betriebseinrichtungen e.V. (Quality Association for Warehouse and Factory Equipment) for our shelving, drawer cabinets and lockers product lines confirms our

- compliance with the current requirements relating to loading and product safety
 use of materials that comply with the relevant standards
- development, production and assembly are performed exclusively by qualified staff
- inspections by independent testing institutes ensure that consistent product quality is maintained.



BGR 234 (Employers' Liability Insurance Association Guideline 234)

OTTO**KIND** warehouse equipment complies with the safety guidelines for warehouse facilities and equipment from the commercial employers' liability insurance associations.

Ergonomic Workplace Systems



Principles of ergonomic workplace systems

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Assembly workplaces in the industrial environment

Versatility in production

Despite increased automation, industrial production is still heavily reliant on human activity, particularly during the assembly process. Employees are vital because of their ability to be pliant and address every situation. The reasons for this include the flexible, responsive behaviour of individuals and their sensory capabilities.

According to research by the Federal Bureau of Statistics, the number of staff over 55 years old will increase by approx. 33% by the year 2025. This will challenge companies more and more to provide adequate solutions, minimising physical and psychological stress in order to react to the demographic change.

Ergonomics – the relationship between employees and their environment

While planning work areas, employers must consider anthropometry and work physiology. Furthermore, information and safetyrelated base conditions have a large influence on an adequate design of the work environment. Anthropometry is the dimensional adaptation of the workplace to the functional parameters of the human body, i.e. body dimensions, reach and paths for grasping. Awkward postures and health restrictions can be avoided by following these rules.

The health and happiness of employees and the efficiency and productivity of the work systems are significantly influenced by the conditions directly at the workplace.



Ergonomic workplace

Modular systems for ergonomic work

Ergonomic office chairs and sitting/standing tables have been available for many years in office workplaces. Many problems can be reduced when using workplaces. The most recent studies show that both physiological and psychological stresses can be a factor, eg. back pain. In essence, if the employee is uncomfortable in their environment, it will have effect on their productivity.

Ergonomic workplace design was the primary concern in the development and continuous refinement of the multi workplace system. Its sophisticated modular system ensures rapid setup and optimum work flow. Productivity increases and worker motivation improves.

The individually managed workplace

Well-designed supply of components will reduce discomfort for workers. Short reach distances, tables adjustable to individual body size, optimal illumination of the work area and many other factors create an ergonomic working environment. The ergonomic design contributes to improved physical and psychological health of the employee.

The ergonomic work table area is divided into four reach zones of various priorities.

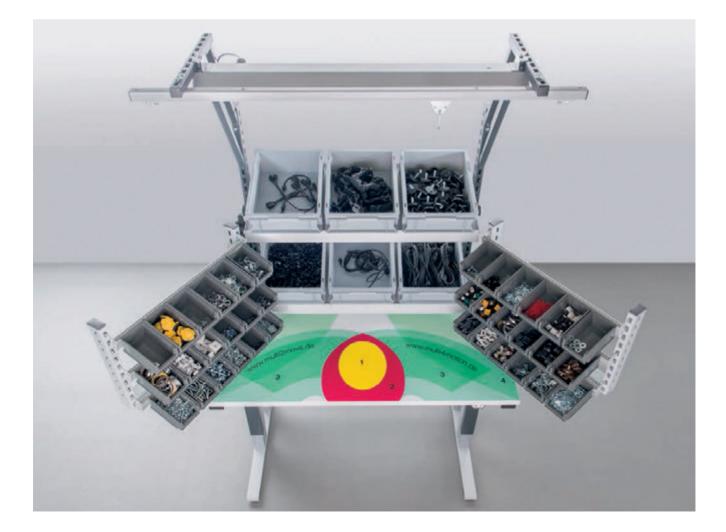
These zones are based on an average human body size.

Central work zone
 Both hands work in the direct field of vision

 Extended central work zone

Both hands can reach all points in this zone

- 3. One-hand zone Parts and tools can easily be reached with one hand
- **4. Extended one-hand zone** Farthest usable area of reach



Seeing and evaluating the workplace as a whole

People as the focal point

The goal of the OTTO**KIND** new workplace system is to focus on the individual and optimally arrange the work process and the reaching arrangement of components, tools, semi-finished parts, etc. spatially and sequentially. Therefore our workplaces contribute to the integration of work conditions and help maintain high quality and efficiency. The focus is the prevention of over exertion, damage to health and the prevention of performance impacting actions.

The principle purpose

The specific work task comprises the required handling including the predetermined movement sequence. Information may have to be received, processed and passed on to complete the task. The scope of the task, its duration and changing between different tasks, as well the breakdown into different workplaces, have a large influence on the design of the work environment. Body position, posture and movement dictate the physical effort necessary for humans.

The human as participant

One size doesn't fit all, operators can have a huge variation in height and weight and depending on the task, require specific protective clothing to do their job safely.

The specific abilities of the body, such as mobility, strength, dexterity and tolerance to the working environment have an effect on the design. Gender, age, health condition, training, experience, culture, language and social status are also important. Individual capacity to assimilate information, concentration and logical and creative thinking are the mental capabilities.

The external conditions:

Finally, direct influences from the environment, e.g., lighting, noise, climate, vibration, dust, gases, vapours, dirt, moisture, static charge, and electromagnetic fields have an influence on the design of the workplace. In addition to mechanical hazards, electrocution, electrical fields, and other physical and chemical influences must be taken into account.



ESD conductive workplaces with system

Optimum protection for ESD sensitive components

Optimum protection for ESD sensitive components Electrostatic discharge (ESD) refers to the equalisation of potential between two objects with different charges. These discharges can lead to an accidental impairment or damage to electronic components in devices or assemblies.

Damage can be prevented with the controlled discharge of these built up charges. This is done through electrostatically conductive work surfaces, anti-static tapes, appropriate furniture, clothing, shoes, flooring, ionised ambient air and earthing of all components. Materials are electrostatically conductive if the surface resistance is in the range of 10³ Ω and 10⁶ Ω and the specific contact resistance is in the range of 10 - 10³ Ω .

OTTO**KIND** offers a wide selection of accessories for equipping ESD assembly workplaces.

Note: all multi2move and multi4motion work tables are always equipped with ESD capable surface coating. Equipping with other accessories is necessary for the complete protection of sensitive components.

- **ESD** = Electrostatic Discharge
- **ESB** = Electrostatic Sensitive Device
- **EPA** = Electrostatic Discharge Protected Area
- **ESDS** = Electrostatic Discharge Sensitive Device





Row or Angle Linking

Expansion using standard equipment

OTTO**KIND** work tables can all be expanded using an extension section. The extension can be in angled or parallel and can be easily added or removed after the table has been supplied. Superstructures up to the overall width of 4060mm enabling the linking of several workbenches for material flow.

OTTO**KIND** workplace systems can be adapted to requirements even beyond the ergonomic dimensions. Each table dimension can be linked in rows or angled, for example making a table of up to 4060 mm possible using a row connection. Rear superstructures for material provision can be implemented with this over the entire table width. Thus a linking of several workplaces with material flow on one table can be done.

Another advantage, and the greatest possible flexibility of the OTTO**KIND** modular system, is that it can subsequently be expanded with extension tables. It is also possible to restore back to a basic table from an extension table by using a conversion set.





Table attachments for ergonomic workplaces

The right concept for daily assembly

Complex assembly tasks often require keeping many individual components and tools to hand. The multi system saves time by positioning these itmes precisely, with quick adjustment that requires no tools therefore easily adapting the unit for each operator.

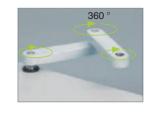
Systematic arrangement

When equipping the table with extension components, the frequency of access and sequence of the material provided plays a decisive role. The objective is an efficient, and productive work-flow.

Intelligently located workplace attachments avoid imbalance and avoid stresses to the human body.

A smooth and ergonomic work sequence is guaranteed.

Attachment of swivel arm elements



Swivel arm systems are easily inserted into the pre-drilled mounting holes in the table frame. The two die-cast aluminium sections can be rotated 360 °. Attachment elements can thus easily be set in the ergonomic area of reach. Loading capacity 30 kg.



Using the swivel arm adapter all the swivel arm components can be fastened directly onto the upright piece. Loading capacity 25 kg.



Ergonomic workplace systems multi2move and multi4motion

Improvement of a proven concept

Table frames

The basis of the newly developed OTTO**KIND** multi2move and multi4motion workplace systems is the stable welded table frame under the worktops and the extremely strong lifting column profiles. The most important options are the table superstructures fastened on the back, side extensions and swivel arm components on the tabletop. The facility to fix suspended drawers and cabinets, as well as a PC holder, are included on the table frame.

Lifting column profiles

Stable lifting columns made of twist-free, rectangular steel profiles in combination with the round welded steel tube give the table systems high stability and allow a loading capacity of 400 kg, depending on the configuration.

The centrally (and also at the rear for multi4motion) arranged lifting columns and the low foot profiles give maximum legroom. Sturdy connections to the table frame ensure absolute stability, even with maximum loading and widely extended table attachments.

Of course there are connection options for power and compressed air that can be installed using pluggable components.



Comparison of multi2move and multi4motion

multi2move (picture, page 104)

multi4motion (picture, page 15)

Designs and loading	capacities	Designs and loading	capacities
multi2move 2M	mechanically height adjustable, 100 kg	multi4motion 4M	mechanically height adjustable, 200 kg
	height grid 10 mm		height grid 10 mm
multi2move 2E	electric continuous height adjustment, 200 kg	multi4motion 4E	electric continuous height adjustment, 300 kg
Table frames:	welded tubular frame	multi4motion 4ES	electric continuous height adjustment, 400 kg
Table widths:	1280, 1685, 2030 mm	Table frames:	welded tubular frame
Table depths:	700, 800, 900, 1000 mm	Table widths:	1280, 1685, 2030 mm
Table superstructure	:: 380 mm high	Table depths:	700, 800, 900, 1000 mm
Feet:	with levelling	Table superstructure	:: 875/1275 mm high
Height adjustment:	mechanical, height 690 – 970 mm	Feet:	with levelling
	electric, height 690 – 1070 mm	Height adjustment:	mechanical, height 690 – 970 mm
Lift speed:	20 mm/s		electric, height 690 – 1070 mm
Optional:	with table linking 90° and 180°	Lift speed:	20 mm/s
	available with synchronisation	Optional:	with table linking 90° and 180°
			available with synchronisation

The indicated height dimensions apply to the upper edge of the table frame, add the thickness of the worktop for the total height. Loading capacities refer to the basic table. Worktops, superstructures and extensions reduce the loading capacity.



multi2move table system

multi2move table description

The multizmove table series from OTTOKIND features a completely welded modern table frame, with up to 3 synchronised, quiet running and powerful motors and complete accommodation of the OTTOKIND accessory program.

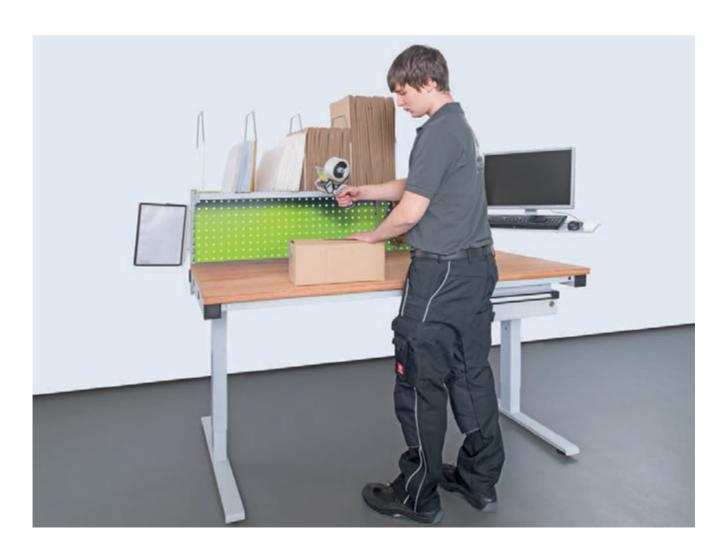
The table system can be used everywhere that the work area requires an individual table height for each employee. The accessory program includes all the necessary aids for setup of a structured and clearly arranged workplace.

The table, with its revised, modern and timeless design is not only suitable for use in operations, but can also be used comfortably in administrative offices. The workplaces can hold loads of up to 200 kg with no problem and can in addition be linked together using an extension table at an angle or in rows.

multi2move details

Table frames:	welded tubular frame
Table widths:	1280, 1685, 2030 mm
Table depths:	700, 800, 900, 1000 mm
Feet:	with levelling
Height adjustment:	mechanical, 690 – 970 mm
	electric, 690 – 1070 mm
Lift speed:	20 mm/s
Loading capacity:	mechanical, 100 kg
	electric, 200 kg
Optional:	with table linking 90° and 180°
	available with synchronisation
Table superstructure:	up to 380 mm height

The indicated height dimensions apply to the upper edge of the table frame, add the thickness of the worktop for the total height. Loading capacities refer to the basic table. Worktops, superstructures and extensions reduce the loading capacity.



Perforated back panel



With 10 x 10 mm square holes to accomodate a variety of OTTO**KIND** tool holders. Can also be used as a magnetic pin board

Table extension



Increases the work surface width by 400 mm and is easily slotted in retention holes on the left / right hand sides

Universal frame



Shown with bin rail and storage boxes, perforated panels and storage shelves can also be added

Height adjustment



Through clamping screws in 10 mm increments, from 690 - 970 mm



Bin rail

For supporting storage boxes with retention lips in a range of sizes and designs. (all standard models), four-sided use

Height adjustment



Electric operation, continuously from 690 - 1070 mm

Swivel arm



Can be turned through 360°, 30 kg loading, for storage shelves, monitor bracket, perforated panels and universal frames

Table leg



Lifting leg centred (T-foot), low construction height designed to avoid crushing hazard



multi2move - components

Individually configurable

2 designs: mechanically or electrically adjustable

- mechanically height adjustable in 10 mm grid from 690 to 970 mm - electrically height adjustable from 690 - 1070 mm

Table frame always with rear connection profile for superstructure set and mounting holes for swivel arm and extension elements

Table feet have closed skid-protection and levelling feet on all sides

Surface: always with ESD conductive powder coating, burned on at 180°

Standard colour: similar to RAL7035 light grey

Other colours: similar to the colours

RAL 3002 carmine red,

- RAL 5010 gentian blue,
- RAL 6026 opal green,

RAL 7016 anthracite grey,

RAL 7046 Tele grey 2,

RAL 7047 tele grey 4, RAL9003 signal white,

RAL 9006 white aluminium



Workplace system multi2move

Table stand 2M, 100 kg loading, height adjustable from 690 - 970 mm through clamping screws

	2M	
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Height adjustable in 10 mm increments, GT - basic table with 2 height adjustable legs AT - extension table with 1 height adjustable legs

Width mm	1280		1685		2030	
Depth mm	GT AT		GT	AT	GT	AT
700	558000	558010	558020	558030	558040	558050
800	558060	558070	558080	558090	558100	558110
900	558120	558130	558140	558150	558160	558170

Table stand 2E, 200 kg loading, electrically height adjustable from 670 - 1070 mm

2**F**



Infinitely variable height,

qualified for swivel arms and slot-in elements.

GT - basic table with 2 height adjustable legs AT - extension table with 1 height adjustable leg

¥								
Width mm	1280		1685		2030			
Depth mm	GT	AT	GT AT		GT	AT		
700	558200	558210	558220	558230	558240	558250		
800	558260	558270	558280	558290	558300	558310		
900	558320	558330	558340	558350	558360	558370		

Work surfaces and worktop accessories

Beech multiplex, 30 mm



Laminated Beech plywood, glued according to BFU 100 after DIN 68705, surface treated against dirt, incl. retention holes on both sides for swivel arm elements

Width mm	1280	1685	2030
Depth mm			
700	554650	554651	554652
800	554655	554656	554657
900	554660	554661	554662
1000	554665	554666	554667

Laminated worktop, 30 mm



Width mm	1280	1685	2030
Depth mm			
700	554690	554691	554692
800	554695	554696	554697
900	554700	554701	554702
1000	554705	554706	554707

Laminated worktop ESD, 30 mm



Volume conductive composite board, leakage resistance according to DIN EN 61340, coating thickness o.8 mm with 3 mm PCV edge. Incl. retention holes on both sides for swivel arm elements. Colour: pale grey

Width mm	1280	1685	2030
Depth mm			
700	554670	554671	554672
800	554675	554676	554677
900	554680	554681	554682
1000	554685	554686	554687

All worktops with locating holes for swivel arm elements on both sides (close using plastic caps)

Slot in Worktop extension, 400 mm wide

0	Ca

Can be used on the right or left of the worktop.

	Beech Multiplex	Laminate ESD	Hardlaminate	Zebrano	Acacia
Depth mm					
700	554653	554673	554693	554713	554733
800	554658	554678	554698	554718	554738
900	554663	554683	554703	554723	554743
1000	554668	554688	554708	554728	554748

Worktop acacia decor, 30 mm

100	
100	
	1

Coating thickness 0,8 mm with 3 mm thick PVC edging incl. retention holes for swivel arm elements on both sides Decor: acacia

Width mm	1280	1685	2030
Depth mm			
700	554730	55473 ¹	554732
800	554735	554736	554737
900	554740	554741	554742
1000	554745	554746	554747

Worktop zebrano decor, 30 mm



Coating thickness 0,8 mm with 3 mm thick PVC edging incl. retention holes for swivel arm elements on both sides Decor: zebrano

Width mm	1280	1685	2030
Depth mm			
700	554710	554711	554712
800	554715	554716	554717
900	554720	554721	554722
1000	554725	554726	554727

Rubber desk pad



Additional protection for worktops, 2 mm thick Colour: pale grey

Width mm	1280	1685	2030
Depth mm			
700	554790	554791	554792
800	554795	554796	554797
900	554800	554801	554802
1000	554805	554806	554807

ESD desk pad



Grey composite coating from synthetic rubber, resistant to tin solder, 2 mm thick, grey Delivery without holes for axes of swivel arm elements

Width mm	1280	1685	2030
Depth mm			
700	554770	554771	554772
800	554755	554776	554777
900	554780	554781	554782
1000	5547 ⁸ 5	554786	5547 ⁸ 7

Table accessories

Castor set for table multi2move



Consisting of 4 swivel castors, 2 are lockable incl. fixing kit, maximum load 300 kg table height + 100 mm

> Ref. 555760

Freestanding footrest

Ż

With anti-slip cover, adjustable in height and incline, surface W x D: 500 x 350 mm

Ŧ		
Width	Depth	Ref.
500	350	571320
500	350	E571320

Roll holder

	For acceptance of packing rolls, 50 kg loading, incl. lateral roll fixation		
		Width	Ref.
for rolls up to 750 m	ım diameter	1280	555950
for rolls up to 300 m	nm diameter	1280	555960

Cardboard support



To be fixed on the table leg, tray with 140 mm usable width, depth adjustable from 700 - 900 mm, left and right hand mounted

Assembly Depth Ref. 700-900 559300

Memory hand switch



Stores 4 table heights, incl. digital height indicator

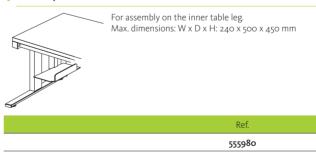
	Ref.
fixed mount	555790
extendable, for worktops with 100 mm overhang	555780

Cable tray

for assembly below the worktop

Ref.	Height	Width	Table width
555850	80	750	1280
555860	80	1155	1685
555870	80	1480	2030

Desktop PC holder



Armrest



Flexible armrest for assembly at the worktop, max. dimensions: D x H: 370 x 75 mm

Ref.	
559360	

Suspended drawer 432 mm wide

with cylinder lock, 100 mm front hight, full extension					
	Assembly position	Width	Depth	Height	Ref.
	left	432	432	185	559240
	right	432	432	185	559280

Height

295

295

Height

340

340

340

340

Height

595

595

Ref.

559010

Ref.

559160

559170

559180

559190

Ref.

559100

559110

Suspended drawer unit with 2 drawers, central lock

\sim		1 draw
	•	1 draw
		with f

Width

332

432

Hinge

left

right

left

right

Width

332

432

L

Suspended unit

drawer 100 mm, drawer 150 mm, ith full extension

Depth

432

432

Width

332

332

432

432

Mobile cabinet with 3 drawers

with door, 300 mm front-height with cylinder lock

Depth

432

432

432

432

Mobile cabinet with 4 swivel castors,

2 drawers 100 mm, part extension

1 drawer 300 mm, full extension,

2 thereof lockable,

central lock

Depth

432

432

with cylinder lock, 100 mm front hight, full extension				
Assembly position	Width	Depth	Height	Ref.
centre	803	432	130	559070

Suspended drawer unit with 3 drawers, central lock



Width	Depth	Height	Ref.
332	432	445	559020
432	432	445	559030

Suspended drawer unit with 3 drawers, central lock



Acrylic insert, 300 mm front-height with cylinder lock

Hinge	Width	Depth	Height	Ref.
right	332	432	340	559200
left	332	432	340	559210
right	432	432	340	559220
left	432	432	340	559230

Mobile cabinet with drawer and door



Mobile cabinet with 4 swivel castors, 2 thereof lockable, 1 drawer 100 mm, part extension 1 door 400 mm central lock

Hinge	Width	Depth	Height	Ref.
right	332	432	595	559120
left	332	432	595	559130
right	432	432	595	559140
left	432	432	595	559150

Loading capacity for drawers

Extension	Frontheight	Loading in kg
part	100	10
full	100	10
full	150	35
full	300	35

Drawers are nonconductive.

multi2move table system

multi2move table description

The multizmove table series from OTTO**KIND** features a completely welded modern table frame, with up to 3 synchronised, quiet running and powerful motors and complete accommodation of the OTTO**KIND** accessory program.

The table system can be used everywhere that the goods to be processed require an individual table height for the employees. The accessory program includes all the necessary aids for setup of a structured and clearly arranged workplace.

The table, with its revised, modern and timeless design is not only suitable for use in operations, but can also be used comfortably in administrative offices. The workplaces can hold loads of up to 200 kg with no problem and can in addition be linked together using an extension table at an angle or in rows.

multi2move details

Table frames:	welded tubular frame
Table widths:	1280, 1685, 2030 mm
Table depths:	700, 800, 900, 1000 mm
Feet:	with levelling
Height adjustment:	mechanical, 690 – 970 mm
	electric, 690 – 1070 mm
Lift speed:	20 mm/s
Loading capacity:	mechanical, 100 kg
	electric, 200 kg
Optional:	with table linking 90° and 180°
	available with synchronisation
Table superstructure:	up to 380 mm height

The indicated height dimensions apply to the upper edge of the table frame, add the thickness of the worktop for the total height. Loading capacities refer to the basic table. Worktops, superstructures and extensions reduce the loading capacity.



Superstructure multi2move



Vertical supports continuously adjustable on table width, Set with 2 supports for 1 superstructure unit Set with 3 supports for 2 superstructure units including anti-twist device

	Ref.
2 supports for 1280 mm table width	559700
3 supports for 1685/2030 mm table width	559710

Storage shelves



Height, depth and angle adjustable, incl. shelf brackets

Ref.	Height	Depth	Width
E571520	46	460	655
E571530	46	460	1000
E571540	46	460	1250
E571560	46	660	655
E571570	46	660	1000
E571580	46	660	1250

suits power and compressed air boxes,

with 10 x 10 mm square holes,

grid 38 mm, pluggable

Perforated back panel with mounting holes

380

Bin rail



Four sided use, for supporting all standard storage boxes with rear retention lips

Ref.	Height	Depth	Width
E571800	60	20	655
E571820	60	20	1000
E571840	60	20	1250

Perforated back panel



380 mm high. With 10 x 10 mm square holes

Ref.	Height	Depth	Width
E571910	380	24	655
E571920	380	24	1000
E571930	380	24	1250

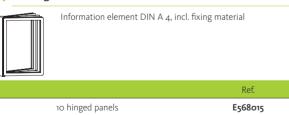
Ribbed rubber mat



For storage shelves, black, 3 mm thick, anti-slip, oil resistant

Ref.	Height	Depth	Mounting holes	Width
571860	380	24	1	625
571870	380	24	1	655
571880	380	24	2	1000
571940	380	24	2	1250
571950	380	24	3	1250

Folding frame



Width Depth Ref. 615 400 571600 960 400 571610 1210 400 571620 615 600 571650

TFT holder for bin rail

960

1210



For assembly at the bin rail, incl. fixing material, VESA standard with 75 x 75 mm and 100 x 100 mm hole spacing

600

600

Ref. E568005

571660

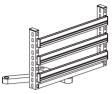
571670

Information holder DIN A4



Table extensions

Swivel arm type o1

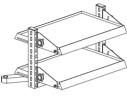


Universal frame fitted with 3 bin rails, incl. 2 swivel arm elements and axles for attaching to table frame or superstructure

Module width: 655 mm

Att	achment point	Width	Depth	Height	Ref.
	Table frame	685	80	420	E572000
Su	Iperstructure	685	80	420	E577000

Swivel arm type o3



Universal frame fitted with 2 storage shelves, 655 (615) x 460 (400) mm, incl. 2 swivel arm elements and axles for attaching to table frame or superstructure Module width: 655 mm

Attachment point	Width	Depth	Height	Ref.
Table frame	685	410	420	E572040
Superstructure	685	420	460	E577040

Swivel arm type o5



Swivel bracket fitted with 1 storage shelf 625 (615) x 460 (400) mm incl. 2 swivel arm elements and axles for attaching to table frame or superstructure Module width: 655 mm

Attachment point	Width	Depth	Ref.
Table frame	625	460	E572080
Superstructure	625	460	E577080

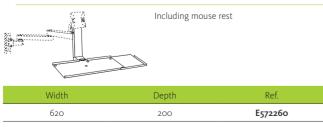
Swivel arm type 11



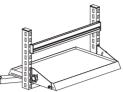
Monitor shelf without keyboard rack. Incl. 2 swivel arm elements and axles for attaching to table frame or superstructure

Attachment point	Width	Depth	Ref.
Table frame	340	360	E572220
Superstructure	340	360	E577220

Keyboard rack for type 12



Swivel arm type o2



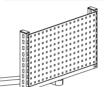
Universal frame fitted with

1 bin rail and 1 storage shelf 655(615) x 460(400) mm,

incl. 2 swivel arm elements and axles for attaching to table frame or superstructure Module width: 655 mm

Attachment point	Width	Depth	Height	Ref.
Table frame	685	410	420	E572020
Superstructure	685	460	420	E577020

Swivel arm type o4



Jniversal frame fitted with
perforated back panel with square holes 655 mm,
ncl. 2 swivel arm elements and axles
or attaching to table frame or superstructure
Aodule width: 655 mm

Attachment point	Width	Depth	Height	Ref.
Table frame	685	65	420	E572060
Superstructure	685	65	420	E577050

Swivel arm type o6

Panel with 10 x 10 mm angle continuously ad Incl. 2 x swivel arm ele for attaching to table	ljustable.
--	------------

Attachment point	Width	Depth	Ref.
Table frame	330	330	E572110
Superstructure	330	330	E572115

Swivel arm type 12



Monitor support for TFT displays, swivel and angle adjustable.

VESA standards 75 x 75 or 100 x 100 mm,

incl. 2 swivel arm elements and axles

or attaching to table frame or superstru	cture
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Attachment point	Ref.
Table frame	E572240
Superstructure	E577240

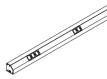
Storage box rail



Width	Ref.
615	E571960
960	E571970
1210	E571980

Power and compressed air supply

Power strip



Fittings and length made to order, please specify inquiry

Powersockets for all national specs., ESD control modules, compressed air modules, residual current device, overvoltage protection, Emergency push button, SNMP-Komponents

On request

Connection cable

Wieland system, to earthed plug

0	1			
Country	Туре	Norm	Lenght	Ref.
D/F/NL/B	F	CEE 7/7	3000	572560
GB	G	G (BS 1363)	3000	551071
СН	J	J (SEV 1011)	3000	551072

Power block with switch

() ()

	In-/output (Wiela For locating in th for the power blo	e cable duct or	fitting to the holder structure.	
C	Country	Туре	Norm	Ref.

Country	Туре	Norm	Ref.
D/NL/N/P/E/S/A	F	CEE 7/4	572520

Power distributor



Incl. attachment for table stands multi2move and multi4motion. 1 x in- / 5 x output (Wieland system)

Ref. 559800

Connection cable



Wieland system connection cable

Length	Ref.
500	572580
1500	572600
2500	572620

Power block



In-/output (Wieland system) For locating in the cable duct or fitting to the holder

for the power block on the superstructure.

100	
0	
0	

100

1 11

Country	Туре	Norm	Ref.
D/NL/N/P/E/S/A	F	CEE7/4	572480
GB	G	BS 1363	572481
СН	J	SEV1011	572482
B/F	E	CEE 7/5	572485

Netboxes

	Ref.
Double SCHUKO-D black,earthing contact outlet insert, max. 16 A, 2x network connection RJ45 Cat 5 / Cat6 / Cat6e / Cat7 (GG45), Input System Wieland, 3.5m patchcable with RJ45-plug	701800
Single SCHUKO-D black, Earthing contact outlet insert, max. 16 A, + 1 RCCB 25A/30mA, in/output system Wieland	701830

Compressed air supply - accessories

Combined maintenance device



559810

Holder for power box and compressed air box

Fitted to the superstructure/stand profile

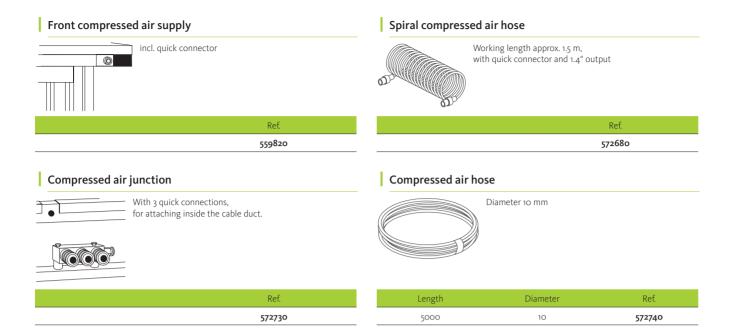
Ref.	
E572540	

Compressed air box

With 2 compressed air connections 高山 and 3 m compressed air hose, incl. holder for attaching to the stand profile 6 0

> Ref. E572720

25



ESD - accessories

Quick plug-in connection



	Ref.
Angled connector	572760
T-connector	572770
End plugs	572780
Plug-in module for connector	572790

Wrist band with spiral cable



Anti-allergic, elasticated adjustable, with 2.4 m spiral cable, 10 mm push button connector, leakage resistance according to DIN EN 61340-5-1, incl. safety resistor

> Ref. E572850

ESD floor mat



		~	
Width mm	1500	1800	2100
Depth mm			
1200	554810	554811	554812
1300	554815	554816	554817
1400	554820	554821	554822
1500	554825	554826	554827

ESD-Front Connector and ESD-Earthing plate

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ESD-Front connector with 2 button connectors 10 mm for right side cover cap (e.g. for wrist band), incl. connecting cable with connector, passing backwards through the lateral support.

ESD Earthing plate with 5 button con-nections, 1 main grounding output incl. attachment plate for table stand

	Ref.
ESD-Front connector	500015
ESD Earthing plate	559830

Grounding module for two-pin grounded socket



10 mm push button with 2.4 m spiral cable 1 MOhm safety resistor

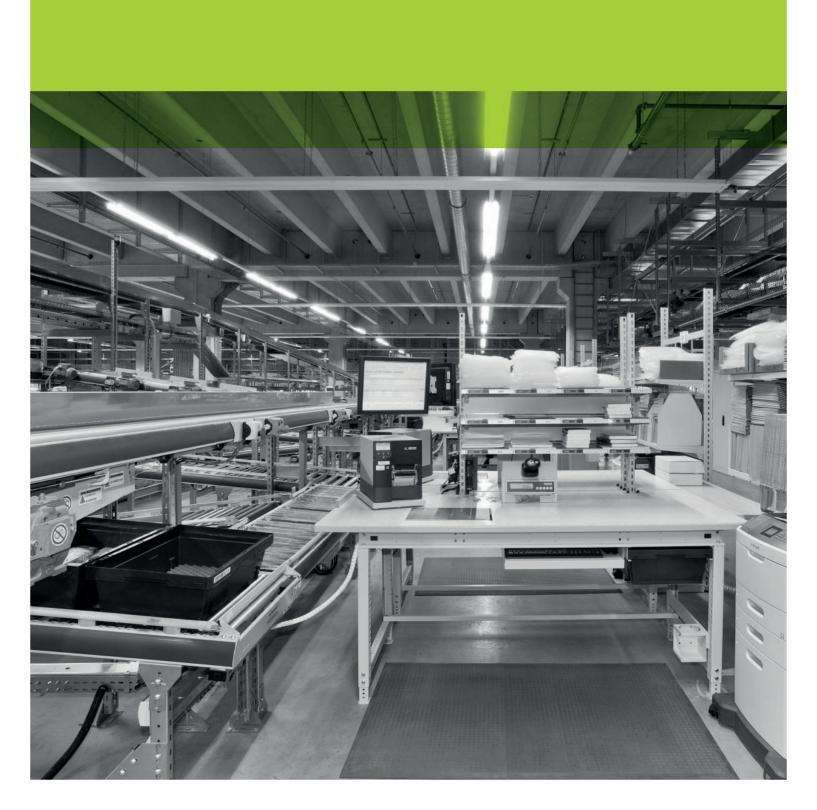
Ref. E572880

ESD shelf pad



Grey composite coating from synthetic rubber, resistant to tin solder, 2 mm thick

Width	Depth	Ref.
615	400	E571700
960	400	E571710
1210	400	E571720
615	600	E571750
960	600	E571760
1210	600	E571770



Overview of the multi4motion table system

multi4motion table description

Complex assembly tasks often require keeping many individual parts and work aids on hand. The multi system saves time by positioning these components precisely, with fast adjustment requiring no tools so can be individually adapted to each user.

Area of use

When equipping the table with extension components, the frequency of access and sequence of the material provided plays a decisive role. The objective is an efficient, uniform work process. Correctly placed attachment components counteract im-balanced stress and protect the body system. Smooth and ergonomic work process is guaranteed.

multi4motion details

Table frames:	welded tubular frame
Table widths:	1280, 1685, 2030 mm
Table depths:	700, 800, 900, 1000 mm
Feet:	with levelling
Height adjustment:	mechanical, 690 – 970 mm
	electric, 690 – 1070 mm
Lift speed:	20 mm/s
Loading capacity:	mechanical, 200 kg
	electric, 300 or 400 kg
Optional:	with table linking 90° and 180° $$
	available with synchronisation
Table superstructures:	up to 875/1250 mm height



Perforated back panel



With 10 x 10 mm square holes to accomodate a variety of KIND tool holders. Can also be used as a magnetic pin board

Superstructure



Stable rectangular profile with 4 x system slots at 42 mm increments

Cantilevered bracket



For assembly of workplace light and tool-rail

Swivel arm

Table base



Can be turned through 360°, 30 kg loading, for storage shelves, monitor support, perforated panels and universal frames

Slatted shelves

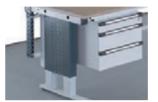


Available in 3 widths, depth start 107mm & increase at 107mm increments to 535mm. Angle adjustable - retaining bar is available

Height adjustment

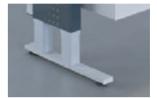


Electric operation with display and optionally with memory.

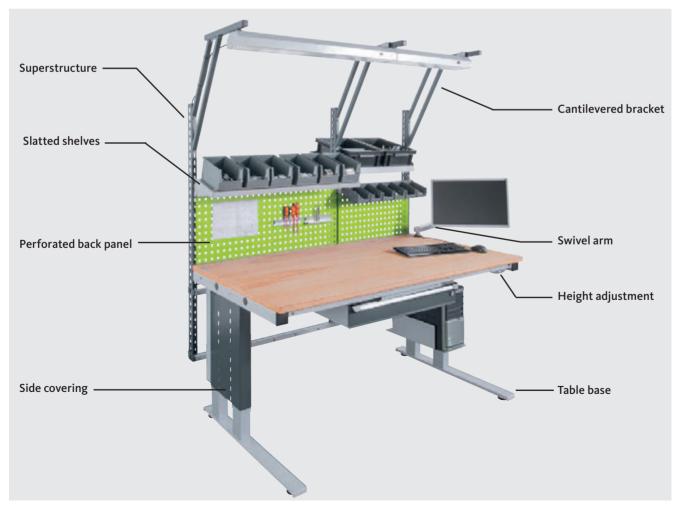


Side covering

With square holes for standard tool-holders



Recessed table base for ergonomic working condition. Low construction height and designed to avoid crushing hazard



multi4motion - components

Individually configurable 3 designs:

- mechanically height adjustable in 10 mm grid from
- 670 to 970 mm, 200 kg loading capacity
- electrically height adjustable from 670 to 1070 mm, 300 or 400 kg loading capacity

Table frame always with rear connection profile for superstructure set and mounting holes for swivel arm and extension elements

Table feet have closed skid-protection and levelling feet on all sides

Surface: always with ESD conductive powder coating, burned on at 180° Standard colour: similar to RAL7035 light grey

Other colours: similar to the colours RAL3002 carmine red,

RAL 5010 gentian blue,

RAL 6026 opal green,

RAL 7016 anthracite grey,

RAL 7046 tele grey 2,

RAL 7047 tele grey 4,

- RAL 9003 signal white,
- RAL 9006 white aluminium

Workplace system multi4motion

Table stand 4M, 200 kg loading, height adjustable from 690 - 970 mm through clamping screws



Height adjustable in 10 mm increments, qualified for swivel arms and slot-in elements. GT - basic table with 2 height adjustable legs AT - extension table with 1 height adjustable leg

Ť.							
Width mm	1280		1685		2030		
Depth mm	GT	AT	GT	AT	GT	AT	
700	558400	558410	558420	558430	558440	558450	
800	558460	558470	558480	558490	558500	558510	
900	558520	558530	558540	558550	558560	558570	

Table stand 4E, 300 kg loading, electrically height adjustable from 690 - 1070 mm

4E/4ES



Completely height adjustable, qualified for swivel arms and slot-in elements.

GT - basic table with 2 height adjustable legs

AT - extension table with 1 height adjustable leg

	v							
Width mm	1280		1685		2030			
Depth mm	GT	AT	GT	AT	GT	AT		
700	558600	558610	558620	558630	558640	558650		
800	558660	558670	558680	558690	558700	558710		
900	558720	558730	558740	558750	558760	558770		

Table stand 4ES, 400 kg loading, electrically height adjustable from 690 - 1070 mm

Width mm	1280		1280 1685		20	30
Depth mm	GT	AT	GT	AT	GT	AT
700	558800	558810	558820	558830	558840	558850
800	558860	558870	558880	558890	558900	558910
900	558920	558930	558940	558950	558960	558970



Work surfaces and worktop accessories

Beech multiplex, 30 mm



Laminated Beech plywood, glued according to BFU 100 after DIN 68705, surface treated against dirt, incl. retention holes on both sides for swivel arm elements

Width mm	1280	1685	2030
Depth mm			
700	554650	554651	554652
800	554655	554656	554657
900	554660	554661	554662
1000	554665	554666	554667

Laminated worktop, 30 mm



Width mm	1280	1685	2030
Depth mm			
700	554690	554691	554692
800	554695	554696	554697
900	554700	554701	554702
1000	554705	554706	554707

Laminated worktop ESD, 30 mm



Volume conductive composite board, leakage resistance according to DIN EN 61340, coating thickness o.8 mm with 3 mm PCV edge. Incl. retention holes on both sides for swivel arm elements. Colour: pale grey

Width mm	1280	1685	2030
Depth mm			
700	554670	554671	554672
800	554675	554676	554677
900	554680	554681	554682
1000	554685	554686	554687

All worktops with locating holes for swivel arm elements on both sides (close using plastic caps)

Slot in Worktop extension, 400 mm wide

	Can be left of
	Beech
Depth mm	

Can be used on the right or eft of the worktop.

	Beech Multiplex	Laminate ESD	Hardlaminate	Zebrano	Acacia
Depth mm					
700	554653	554673	554693	554713	554733
800	554658	554678	554698	554718	554738
900	554663	554683	554703	554723	554743
1000	554668	554688	554708	554728	554748

Worktop acacia decor, 30 mm

1			
	9		1
		Ì	

Coating thickness 0,8 mm with 3 mm thick PVC edging incl. retention holes for swivel arm elements on both sides Decor: acacia

Width mm	1280	1685	2030
Depth mm			
700	554730	55473 ¹	554732
800	554735	554736	554737
900	554740	554741	554742
1000	554745	554746	554747

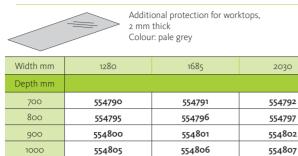
Worktop zebrano decor, 30 mm



Coating thickness 0,8 mm with 3 mm thick PVC edging incl. retention holes for swivel arm elements on both sides Decor: zebrano

Width mm	1280	1685	2030
Depth mm			
700	554710	554711	554712
800	554715	554716	554717
900	554720	554721	554722
1000	554725	554726	554727

Rubber desk pad



Side covering with slits

Side covering with slits for adding of clip elements. (see page 58-59)	
Assembly position	

2 P	
right	555720
left	555730

Memory switch

	Stores 4 table heights, incl. digital height indicator	
		Ref.
f	fixed mount	555790
extendable, for wor	ktops with 100 mm projection	555780

Screen



with square holes, for table frame multi4motion

Width	Ref.
1280	555800
1685	555810
2030	555820

Freestanding footrest

	•	
	With anti-slip cover, adjustable in height and incline, surface W x D: 500 x 350 mm	
Width	Depth	Ref.
500	350	571320
500	350	E571320

Cardboard support

tray dep	To be fixed on the table leg, tray with 140 mm usable width, depth adjustable from 700 - 900 mm, left and right hand mounted	
Assembly position	Depth	Ref.
left	700-900	559300

ESD desk pad

	Grey composite coating from synthetic rubber, resistant to tin solder, 2 mm thick, grey Delivery without holes for axes of swivel arm elements		
Width mm	1280	1685	2030
Depth mm			
700	554770	554771	554772
800	554755	554776	554777
900	554780	554781	554782
1000	5547 ⁸ 5	554786	554787

Side covering with square holes

Side covering with square holes 10 x 10 mm for adding of standard tool-holders (see page 60-61)	
Assembly position	Ref.
right	555700
left	555710

Cable tray

0

for assembly below the worktop

Ref.	Height	Width	Table width
555850	80	750	1280
555860	80	1155	1685
555870	80	1480	2030

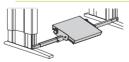
Castor set for table multi4move



Consisting of 4 swivel castors, 2 are lockable incl. fixing kit, maximum load 300 kg table height + 100 mm

> Ref. 555760

Foot rest



With non-slip covering. Depth and height adjustable. Tread area W x D: 500 x 350 mm Attached to the table legs

	Ref.
1280	555900
1685	555910
2030	555920

Roll holder



For acceptance of packing rolls, 50 kg loading, incl. lateral roll fixation

	Width	Ref.
for rolls up to 750 mm diameter	1280	555950
for rolls up to 300 mm diameter	1280	555960

Desktop PC ho	lder	Suspended drav	ver 803 mm	wide		
	For assembly on the inner table leg. Max. dimensions: W x D x H: 240 x 500 x 450 mm		ith cylinder lock,	100 mm front h	night, full exten:	sion
	Ref.	Assembly position	Width	Depth	Height	Ref.
	555980	centre	803	432	130	559070

Suspended drawer 432 mm wide

with cylinder lock, 100 mm front hight, full extension

Height

185

185

Depth

432

432

\sim	1 drawer 100 mm,	

Suspended drawer unit with 3 drawers, central lock



Ref.	Width	Depth	Height	Ref.
559240	332	432	445	559020
559280	432	432	445	559030

Suspended drawer unit with 2 drawers, central lock



Assembly position

left

right

1 drawer 100 mm, 1 drawer 150 mm, with full extension

Width

432

432

Ref.	Height	Depth	Width
559000	295	432	332
559010	295	432	432

Suspended unit

with door, 300 mm front-height with cylinder lock

Hinge	Width	Depth	Height	Ref.
left	332	432	340	559160
right	332	432	340	559170
left	432	432	340	559180
right	432	432	340	559190

Mobile cabinet with 3 drawers



Mobile cabinet with 4 swivel castors, 2 thereof lockable, 2 drawers 100 mm, part extension 1 drawer 300 mm, full extension, central lock

Ref.	Height	Depth	Width
559100	595	432	332
559110	595	432	432

Suspended drawer unit with 3 drawers, central lock



Acrylic insert, 300 mm front-height with cylinder lock

Hinge	Width	Depth	Height	Ref.
right	332	432	340	559200
left	332	432	340	559210
right	432	432	340	559220
left	432	432	340	559230

Mobile cabinet with drawer and door



Mobile cabinet with 4 swivel castors, 2 thereof lockable, 1 drawer 100 mm, part extension 1 door 400 mm central lock

Hinge	Width	Depth	Height	Ref.
right	332	432	595	559120
left	332	432	595	559130
right	432	432	595	559140
left	432	432	595	559150

Loading capacity for drawers

Extension	Frontheight	Loading in kg
part	100	10
full	100	10
full	150	35
full	300	35

Drawers are nonconductive.

multi4motion table superstructures

Tools and components within reach

There are higher table superstructures available for the multi-4motion work tables for equipping with lights and tool rails. This provides the workplace with targeted lighting and direct supply of energy (power and compressed air) regardless of space conditions from above for manual work devices. Suspended from the slide rail on spring balancers, these can be situated in the correct ergonomic position.

With a change of setup location for the table, the work capability is quickly established after connection to the energy supply and information system.

With the multi4motion tables have the adapter profiles on the rear supports for the fixture of the horizontal cross bars.

The cross bars have fastening points for all possible combination options of table superstructures with 2 or 3 supports so solutions for optimised workplaces can be implemented for the highest level of ergonomics as well as for maximum storage capacity.

The vertical rectangular profiles with system perforations in a 42mm height grid on all sides for fixture of hanging elements up to 875 mm above the tabletop.

The module widths 655, 1000 and 1250 mm for bin rails, storage shelves and pegboard panes are also available for this. Cantilevered brackets and profiles can hold lights and rails at a height of 1250mm over the table, if necessary.



Superstructures

Superstructures



Workplace light



Watt

2 x 18 W

2 x 30 W

2 x 36 W

With mirrored parabolic diffuser, Wieland in/outputs plug connectors, incl. on/off switch and 2 x 36 Watt lighting elements

Ref.

559640

E571500

E571510

Ref.

559630

E571430

E571440



With mirrored parabolic diffuser, Wieland in/outputs plug connectors, incl. on/off switch and LED lighting elements, for module widths of 655, 1000 and 1250 mm Please order connecting cable separately

Watt	Luminous flux	Width	Ref.
26 W	1436	655	559770
39 W	2266	1000	559780
49 W	2871	1250	559790

Top rail



Incl. sliding hanger with snap hooks and two adjustable end stops.

Width

655

1000

1250

Additional tool cart with snap hook

Tool cart with snap hook

	Ref.	
	571460	

Slatted shelves incl. brackets

655

1000

1250



		655 mm		1000 mm		1250 mm	
Inclination	Depth	Standard	ESD-conductive	Standard	ESD-conductive	Standard	ESD-conductive
- 16 °	107	576350	E576350	573050	E573050	573100	E573100
	214	576360	E576360	573060	E573060	573110	E573110
- 16°/+ 10°	321	576370	E576370	573070	E573070	573120	E573120
10	428	576380	E576380	573080	E573080	573130	E573130
ohne	535	576390	E576390	573090	E573090	573140	E573140

Storage shelves



Height, depth and angle adjustable, incl. shelf brackets

2.9				
	Width	Depth	Height	Ref.
	655	460	46	E571520
	1000	460	46	E571530
	1250	460	46	E571540
	655	660	46	E571560
	1000	660	46	E571570
	1250	660	46	E571580

Box rail



For attaching storage boxes for shelves

Width	Ref.
615	E571960
960	E571970
1210	E571980

Perforated back panel



380 mm high. With 10 x 10 mm square holes

Width	Depth	Height	Ref.
655	24	380	E571910
1000	24	380	E571920
1250	24	380	E571930

Fine corrugated mat



For storage shelves, black, 3 mm thick, anti-slip, oil resistant

	~		
	Width	Depth	Ref.
	615	400	571600
	960	400	571610
	1210	400	571620
	615	600	571650
	960	600	571660
_	1210	600	571670

Information holder DIN A4

For	rattaching to the superst	ructure uprights	
V	Vidth	Height	Ref.
	220	330	E572360

Bin rail



Four sided use, for supporting all standard storage boxes with rear retention lips

0		0 0 1		
	Width	Depth	Height	Ref.
	655	20	60	E571800
	1000	20	60	E571820
	1250	20	60	E571840

TFT holder for bin rail

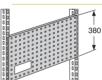


For assembly at the bin rail, incl. fixing material, VESA standard with 75 x 75 mm and 100 x 100 mm hole spacing

Ref. **E568005**

230000

Perforated back panel with mounting holes



suits power and compressed air boxes, with 10 x 10 mm square holes, grid 38 mm, pluggable

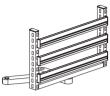
25					
	Width	Mounting holes	Depth	Height	Ref.
	625	1	24	380	571860
	655	1	24	380	571870
	1000	2	24	380	571880
	1250	2	24	380	571940
	1250	3	24	380	571950

Folding frame

Information element DIN A 4, incl. fixing material		
	Ref.	
10 hinged panels	E568015	

Table extensions

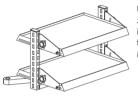
Swivel arm type o1



Universal frame fitted with 3 bin rails, incl. 2 swivel arm elements and axles for attaching to table frame or superstructure Module width: 655 mm

Attachment point	Width	Depth	Height	Ref.
Table frame	685	80	420	E572000
Superstructure	685	80	420	E577000

Swivel arm type o3



Universal frame fitted with 2 storage shelves, 655 (615) x 460 (400) mm, incl. 2 swivel arm elements and axles for attaching to table frame or superstructure Module width: 655 mm

Attachment point	Width	Depth	Height	Ref.
Table frame	685	410	420	E572040
Superstructure	685	420	460	E577040

Swivel arm type o5



Swivel bracket fitted with 1 storage shelf 625 (615) x 460 (400) mm incl. 2 swivel arm elements and axles for attaching to table frame or superstructure Module width: 655 mm

Attachment point	Width	Depth	Ref.
Table frame	625	460	E572080
Superstructure	625	460	E577080

Swivel arm type 11

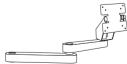


Monitor shelf without keyboard rack. Incl. 2 swivel arm elements and axles

for attaching to table frame or superstructure

Attachment point	Width	Depth	Ref.
Table frame	340	360	E572220
Superstructure	340	360	E577220

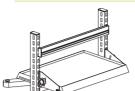
L Swivel arm type 12



Monitor support for TFT displays, swivel and angle adjustable. VESA standards 75 x 75 or 100 x 100 mm, incl. 2 swivel arm elements and axles for attaching to table frame or superstructure

Attachment point	Ref.
Table frame	E572240
Superstructure	E577240

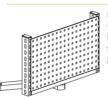
Swivel arm type o2



Universal frame fitted with 1 bin rail and 1 storage shelf 655(615) x 460(400) mm, for attaching to table frame or superstructure Module width: 655 mm

Attachment point	Width	Depth	Height	Ref.
Table frame	685	410	420	E572020
Superstructure	685	460	420	E577020

Swivel arm type 04



Universal frame fitted with 1 perforated back panel with square holes 655 mm, incl. 2 swivel arm elements and axles for attaching to table frame or superstructure Module width: 655 mm

Attachment point	Width	Depth	Height	Ref.
Table frame	685	65	420	E572060
Superstructure	685	65	420	E577050

Swivel arm type o6

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Panel with 10 x 10 mm square holes, angle continuously adjustable.

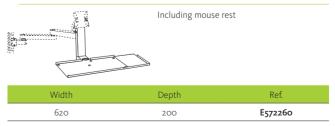
ungic	continua	Jusiy	adjustable.	
Incl 2	x swivel	arm	elements and	axle

tructure

for at	taching	to	table	frame	or	superst
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Attachment point	Width	Depth	Ref.
Table frame	330	330	E572110
Superstructure	330	330	E572115

Keyboard rack for type 12



Power supply

Power strip



Fittings and length made to order, please specify inquiry

Powersockets for all national specs., ESD control modules, compressed air modules, residual current device, overvoltage protection, Emergency push button, SNMP-Komponents

On request

Connection cable

Wieland system, to earthed plug

Country	Туре	Norm	Lenght mm	Ref.
D/F/NL/B	F	CEE 7/7	3000	572560
GB	G	G (BS 1363)	3000	551071
СН	J	J (SEV 1011)	3000	551072

Power block with switch

000		system) able duct or fitting to on the superstructure		
C	Country	Туре	Norm	Ref.

Country	Туре	Norm	Ref.
D/NL/N/P/E/S/A	F	CEE 7/4	572520

Power distributor



Incl. attachment for table stands multi2move and multi4motion. 1 x in- / 5 x output (Wieland system)

Ref. 559800

Connection cable



Wieland system connection cable

Length	Ref.
500	572580
1500	572600
2500	572620

Power block

0 Q 0

Compressed air box

Compressed air box

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6 C

In-/output (Wieland system) For locating in the cable duct or fitting to the holder for the power block on the superstructure.

With 2 compressed air connections

and 3 m compressed air hose, incl. holder for attaching to the stand profile

Country	Туре	Norm	Ref.
D/NL/N/P/E/S/A	F	CEE7/4	572480
GB	G	BS 1363	572481
СН	J	SEV1011	572482
B/F	E	CEE 7/5	572485

Holder for power box and compressed air box



Ref. E572540

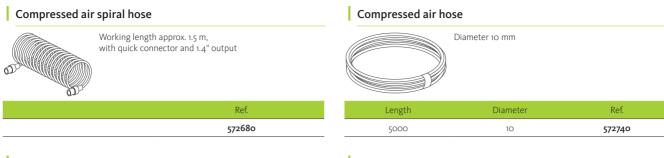
Combined maintenance device



Ref.

E572720

559810	559820
Ref.	Ref.



Compressed air junction



With 3 quick connections, for attaching inside the cable duct.



F	Ref.	
572	2730	

Quick plug-in connection



Angled connector	572760
T-connector	572770
End plugs	572780
Plug-in module for connector	572790

ESD accessories

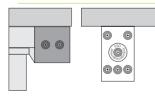
ESD shelf mat

	/
/	
<	

Grey composite coating from synthetic rubber, resistant to tin solder, 2 mm thick

\checkmark				
Ref.	Depth	Width		
E571700	400	615		
E571710	400	960		
E571720	400	1210		
E571750	600	615		
E571760	600	960		
E571770	600	1210		

ESD-Front Connector and ESD-Earthing plate

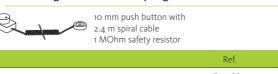


ESD-Front connector with 2 button connectors 10 mm for right side cover cap (e.g. for wrist band), incl. connecting cable with connector, passing backwards through the lateral support.

ESD Earthing plate with 5 button connections, 1 main grounding output incl. attachment plate for table stand

	Ref.
ESD-Front connector	500015
ESD Earthing plate	559830

Grounding module for two-pin grounded socket



E572880

ESD floor mat



	\sim	
1500	1800	2100
554810	554811	554812
554815	554816	554817
554820	554821	554822
554825	554826	554827
	554810 554815 554820	554810 5554811 5554815 5554816 5554820 5554821

Wrist band with spiral cable



Anti-allergic, elasticated adjustable, with 2.4 m spiral cable, 10 mm push button connector, leakage resistance according to DIN EN 61340-5-1, incl. safety resistor



Workplace system Table One

Modular, variable and fast to assemble

Table One is a true quick-change artist! Modular in design, its three widths and heights are just what is needed for many conceivable applications.

Starter and extension tables can be easily arranged in runs to make optimal use of space - naturally also double sided or single sided.

The various basic tables can be combined and equipped with a wide range of accessories.

The height of the work surfaces can be adjusted in increments of 42 mm, enabling an ergonomically correct working height whether the workers are seated or standing.

Table One specifications

Module widths (CtC):625, 1000, 1250 mmModule heights:760, 1300, 1850 mm(without superstructure and lamp)Module depth, single-sided:670 mmModule depth double-sided:1285 mmMax. load per module:220 kgWorktop load capacity:120 kg (all types)Shelf load capacity:50 kg (all types)



Work surfaces



Application-oriented: Different work surface options provide the right surface for every application.

Bin rails



For storage boxes with suspension lips - fits major various sizes and designs (from all manufacturers). Usable on all four sides.

Workplace light



With electronic ballast and Wieland input and output for linking multiple workplaces. A special mirrored parabolic diffuser ensures optimal, nonglare lighting of the work area.

Book supports



Well-organised: Slatted shelves with book supports put folders and manuals, cartons and packaging material within reach.

Slide rail with tool hanger



Holds assembly tools ready in the desired position.

Power supply

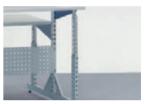


Sockets accessible from the side are installed quickly and are easy to reach.

Slatted shelves



Slatted shelves for the upper work space with height adjustable in increments of 42 mm. Depths of the slatted shelves: 107, 214, 321, 428 and 535 mm. Angle from +10° to 16°.



Front leg

For stabilising the worktop.



Double sided

Accessible from both sides, the Table One system is ideal as a group workplace; the height of all components can be adjusted without tools.



Secure against tilting If the rear side of the Table One system is fitted with shelves, baskets, etc. additional feet are required to secure the table against tilting.

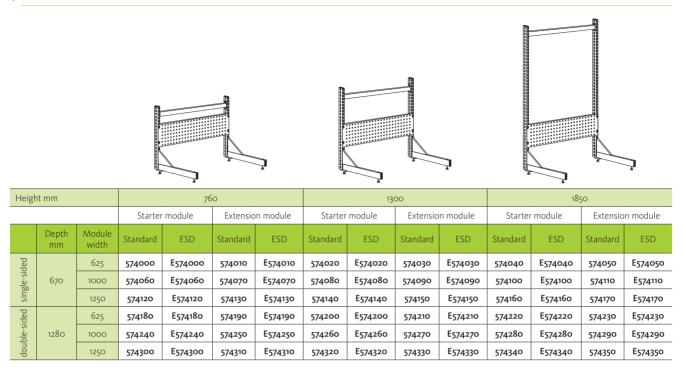


Table One run arrangementSystem: Table One can be easily builtin runs of any length using the starterand extension tables.

The upright heights of 760, 1260 and 1850 mm can be combined at wish.

Table One - components

Table One



Standard foot

For additional support at the rear of the uprights For double-sided use

Cantilevered bracket

Single 330mm high cantilever bracket for mounting overhead parabolic lights and tool rails. Can be positioned where required. Increases working height by up to 360 mm

Finish	Hinge	Depth	Ref.
Standard	left	400	575240
Standard	right	400	575250
Standard	left	600	575260
Standard	right	600	575270
ESD conductive	left	400	E575240
ESD conductive	right	400	E575250
ESD conductive	left	600	E575260
ESD conductive	right	600	E575270

Table support for Table One

80 <u></u>	For worktop heights up to 1300 mm. Attaches to the worktop for additional stability.	
	Finish	Ref.
	Standard	571400
	ESD conductive	E571400

Finish	Ref.
Standard	571410
ESD conductive	E571410

Workplace light



With mirrored parabolic diffuser, Wieland in/outputs plug connectors, incl. on/off switch and 2 x 36 Watt lighting elements

Finish	Width	Capacity	Ref.
ESD conductive	625	2 x 18 W	E571490
ESD conductive	1000	2 x 30 W	E571500
ESD conductive	1250	2 x 36 W	E571510

Slide rail



Incl. sliding hanger with snap hooks and two adjustable end stops.

Finish	Width	Depth	Height	Ref.
ESD conductive	625	30	50	E571420
ESD conductive	1000	30	50	E571430
ESD conductive	1250	30	50	E571440

Worktop hard laminate



Laminated plastic covering, o.8 mm, with 3 mm thick circumferential PVC edge, light grey includes painted supports

Ref.	Height	Depth	Width
570830	30	700	625
570840	30	700	1000
570850	30	700	1250

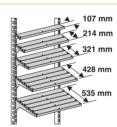
Multiplex worktop



Multiple layer beech wood to DIN 68705 regulations. Work surface with surface treatment against soiling includes painted supports.

Ref.
570800
570810
570820

Slatted shelves incl. shelf brackets



Width			625		1000		1250
Finish		Standard	ESD conductive	Standard	ESD conductive	Standard	ESD conductive
Inclination	Depth mm						
- 16 °	107	573000	E573000	573050	E573050	573100	E573100
	214	573010	E573010	573060	E573060	573110	E573110
- 16°/+ 10°	321	573020	E573020	573070	E573070	573120	E573120
- 10 /+ 10	428	573030	E573030	573080	E573080	573130	E573130
	535	573040	E573040	573090	E573090	573140	E573140

Melamine worktop



Light grey surface includes painted supports

Width	Depth	Height	Ref.
625	700	25	570860
1000	700	25	570870
1250	700	25	570880

Laminate worktop ESD

Conductive composite worktop, ESD resistant to suit DIN EN 61340. Cover layer 0.8 mm with 3 mm thick PVC edge, light grey includes painted supports.

Width	Depth	Height	Ref.
625	700	30	E570770
1000	700	30	E570780
1250	700	30	E570790

Stop rail for slatted shelves



Finish	Width	Ref.
chromium plated	625	573150
chromium plated	1000	573160
chromium plated	1250	573170

Slatted shelves incl. dividers



Includes shelf brackets and dividers. Adjustable in increments of 75 mm.

+				
Finish		Width	Depth	Ref.
Standard	4 dividers	625	321	573240
Standard	5 dividers	1000	321	573190
Standard	6 dividers	1250	321	573180
ESD conductive	4 dividers	625	321	E573240
ESD conductive	5 dividers	1000	321	E573190
ESD conductive	6 dividers	1250	321	E573180

Dividing support

Sliding adjustability, single piece

Depth	Height	Ref.
214	164	573310
321	164	573320

Bin rail



Four sided use, for supporting all standard storage boxes with rear retention lips

Finish	Width	Ref.
Standard	625	571780
Standard	1000	571820
Standard	1250	571840
ESD conductive	625	E571780
ESD conductive	1000	E571820
ESD conductive	1250	E571840

Slat bridge for slatted shelves

	To bridge the gap betwee	en shelves on doubl	e sided units
Finish	Width	Depth	Ref.
Standard	625	90	573250
Standard	1000	90	573260
Standard	1250	90	573270
ESD conductive	625	90	E573250
ESD conductive	1000	90	E573260
ESD conductive	1250	90	E573270

Divider for slatted shelf

Slots into perforations in slatted shelf

galvanised for slatted shelf 107 mm deep	200	568100
<u> </u>	200	200100
galvanised for slatted shelf 214 mm deep	300	568110
galvanised for slatted shelf 312 mm deep	400	568120

Book holder set



Complete, 321 mm deep lamella shelf: RAL 7035 light grey

Width	Depth	Ref.
625	321	573200
1000	321	573210
1250	321	573220

Pegboard back panel for support profile



380 mm high. With 10 x 10 mm square holes

Finish	Width	Depth	Height	Ref.
Standard	625	24	380	571900
Standard	1000	24	380	571920
Standard	1250	24	380	571930
ESD conductive	625	24	380	E571900
ESD conductive	1000	24	380	E571920
ESD conductive	1250	24	380	E571930

Suspended drawer Table One



75mm front height with rotary cylinder lock.

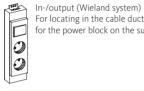
Finish	Width	Depth	Height	Ref.
Standard	270	405	120	570970
ESD conductive	270	405	120	E570970

L Hinged frame

	Information element DIN A 4, incl. fixing material	
Fin	ish	Ref.

Standard	5 hinged panels	568015
ESD conductive	10 hinged panels	E568015

Socket strip with switch



I

For locating in the cable duct or fitting to the holder for the power block on the superstructure.

	Ref.
2 x Schuko socket + switch	572520

Connection cable



Compressed air box



and 3 m compressed air hose, incl. holder for attaching to the stand profile

With 2 compressed air connections

Finish Ref. Standard 572720 ESD conductive E572720

Information holder DIN A4



Finish	vviath	Height	Ket.
Standard	220	330	572360
ESD conductive	220	330	E572360

Multiple socket strip

	In-/output
0	For locatin for the pov
0	
0	

t (Wieland system) ng in the cable duct or fitting to the holder wer block on the superstructure.

	Ref.
3 x Schuko socket	572480

Holder for multiple socket strip

Fitted to the superstructure/stand profile

Finish	Ref.	
Standard	572540	
ESD conductive	E572540	

Connecting cable

G

Wieland system connection cable

Length	Ref.
500	572580
1500	572600
2500	572620

Roll holder



For acceptance of packing rolls, 50 kg loading, incl. lateral roll fixation

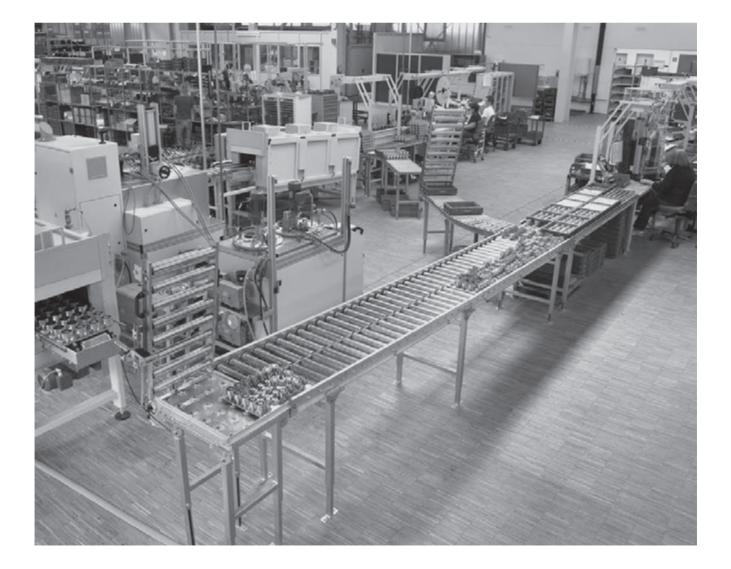
	Module width	Ref.
For rolls up to Ø 750 mm	625	574900
For rolls up to Ø 750 mm	1000	574920
For rolls up to Ø 750 mm	1250	574930
For rolls up to Ø 300 mm	625	574940
For rolls up to Ø 300 mm	1000	574960
For rolls up to Ø 300 mm	1250	574970

AVS interlink system

The ultimate for assembly and material flow

Assembly using the interlink system opens up new opportunities for gains in productivity. Linking individual workplaces or using the system for a one-piece workflow can now be inplemented easily. Mini-roller 300 and 400 mm track widths fitted adjacent to the assembly area interconnect workplaces. Working heights can be set as desired in 42 mm increments. The individual basic units provide for a modular and versatile handling system - corners and curves also enable workpiece slave boards to be turned by 90°. Mechanical stoppers position the workpiece slave board at the assembly points in the line.

Conveyors on multiple levels enable the workpiece slave board or bin to be returned to the beginning of the assembly line. The modular structures are available in widths of 625, 1000 and 1250 mm. Accessories such as shelves and swivel arms can be assembled tool-free.



90° outer corner

E/

90° over ball caster corners. Slave board depth 700 mm, including guide rail.

90° inner corner

90° ball caster corner transfer.

Slave board depth 700 mm,

including guide rail.

Stopper



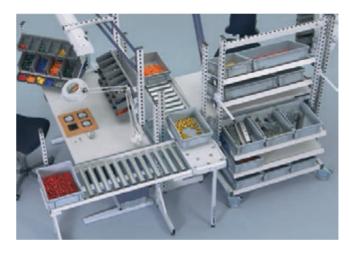
Holds the workpiece slave board securely. The tilting stopper holds the workpiece in place for the duration of the assembly. A manual release enables the

transfer of the parts to the next point of assembly.

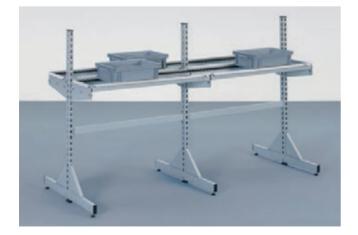
Corner solution



Corner solutions for shelves can also be used for storage.



Roller track made of stainless steel, plastic and conductive ESD plastic.



Mini-roller tracks can also be installed on both sides as needed.



Multi-level transfer - empty workpiece slave boards or bins can be returned easily to the start of the assembly line.

AVS - Workplace interlink system - components

AVS mini-roller track elements

			<u> </u>	
Bracket depth 400 mm Bracket depth 700 mm			oth 700 mm	
	Track width 30	o and 400 mm	Track width 300 and 400 mm, Infill panels	
Width	Starter module	Extension module	Starter module	Extension module
625	E575300	E575630	E575330	E575660
1000	E575310	E575640	E575340	E575670
1250	E575320	E575650	E575350	E575680

AVS mini-roller track elements

			Caraca Caraca	
	Bracket dep	th 400 mm	Bracket dep	oth 700 mm
	Track width 300 mmRoller centres: 75	mm, steel roller, galvanized, D = 50 mm	Track width 400 mmRoller centres: 75 r	nm, steel roller, galvanized, D = 50 mm
	Starter module	Extension module	Starter module	Extension module
625	E575400	E575360	E575430	E575520
1000	E575410	E575370	E575440	E575530
1250	E575420	E575380	E575450	E575540

AVS mini-roller track elements



	Bracket depth 700 mm				
	Track width 300, Roller centres: 75 mm, steel roller, galvanized, D = 50 mm		Track width 400, Roller centres: 75 mm, steel roller, galvanized, D = 50 mm		
Width	Starter module	Extension module	Starter module	Extension module	
625	E575460	E575570	E575490	E575600	
1000	E575470	E575580	E575500	E575610	
1250	E575480	E575590	E575510	E575620	

Melamine worktop

Melamine resin coated worktop with 3 mm PVC edge

Width	Depth		Height	Ref.
625	355	300	28	575940
1000	355	300	28	575950
1250	355	300	28	575960
625	255	400	28	575970
1000	255	400	28	575980
1250	255	400	28	575990
625	700	-	28	570460
1000	700	-	28	570470
1250	700	-	28	570480

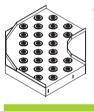
Laminate worktop ESD

Lamina with 3 m Gonduc 61340, c PVC edu

Laminated plastic covering, o.8 mm, with 3 mm PVC edge, incl.fastening material Conductive composite worktop to DIN EN 61340, cover layer o.8 mm with 3 mm thick PVC edge,including painted pair of supports

Width	Depth		Height	Ref.
625	355	300	30	E576060
1000	355	300	30	E576070
1250	355	300	30	E576080
625	255	400	30	E576090
1000	255	400	30	E576100
1250	255	400	30	E576110
625	700	-	30	E570700
1000	700	-	30	E570710
1250	700	-	30	E570720

90° outer corner



90° corner with roller, for workpiece carrier 300 x 300 mm, track depth: 2 x 300 mm

Ref.

E575750

Hard laminate work surface



Laminated plastic covering, o.8 mm, with 3 mm PVC edge, incl.fastening material Laminated plastic covering, o.8 mm, with 3 mm PVC edge

Ref.	Height		Depth	Width
576000	30	300	355	625
576010	30	300	355	1000
576020	30	300	355	1250
576030	30	400	255	625
576040	30	400	255	1000
576050	30	400	255	1250
570430	30	-	700	625
570440	30	-	700	1000
570450	30	-	700	1250

Beech multiplex worktop



Multiple layer beech wood, bonding according to BFU 100 / DIN 68705, surface treatment against soiling, including fastening material Laminated plastic covering, o.8 mm, with 3 mm PVC edge, incl.fastening material

Width	Depth		Height	Ref.
625	355	300	30	576150
1000	355	300	30	576160
1250	355	300	30	576170
625	255	400	30	576180
1000	255	400	30	576190
1250	255	400	30	576200
625	700	-	30	570400
1000	700	-	30	570410
1250	700	-	30	570420

Inside corner 90°



For roller track elements with track depth 300 and 400 mm Corner deflection 90° using ball casters and roller track elements, carrier depth 700 mm, with guide rail

Width	Ref.
1000	E575730
1250	E575740

End stop



For rollers and roller conveyor element

<u>a_</u>	
	Ref.
for track width 300 mm	E575550
for track width 400 mm	E575560
	5.55

Stopper	
	For mini roller tracks. Adjustable stoppers.
Width	Ref.
	F (())

for track width: 2 x 300 mm

Width Ref.	
625	E576600
1000	E576610
1250	E576620

Workplace supply systems

Just-in-time material feed

Flexible material feed systems with individual storage containers, canban methods or with supply trolleys. The modular supply systems enable many of these requirements to be met. Transport and supply trolleys of various widths and heights, which can be equipped as required with the most diverse material supply systems. Material supply systems such as storage shelves, slatted shelves, gravity flow levels and support rails for open-fronted storage containers complete the range of products. The various sections can be adjusted vertically as required in 42 mm increments.



Slatted shelves



Transport trolleys with slatted shelves can be loaded from both sides. The flexible slat system allows storage shelves of various depths. A tilt angle of 16° always ensures a clear view and access to storage containers.

Shelves & bin rails



A full array of storage shelves, adjustable in depth and angle (up to 25°). Three module widths and depths of 460 (400) and 660 (600) mm allow a kanban system to be created even on a small scale. Bin rails for open-fronted storage containers facilitate order picking.

Small parts



The small, compact trolleys are amazingly versatile. This one can be positioned at the workplace to supply materials or removal of the assembled parts.

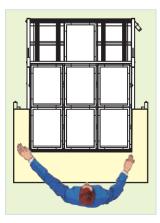
Perforated back panels



Additional accessories such as perforated back panels always ensure tools are kept safely in the best organised arrangement.



AZS - Gravity flow tracks



Outstanding ergonomics

Due to the module widths, the workplace supply system can be moved easily into the areas of reach at the workplace.

Its design even allows containers as large as 300 x 400 mm to be held in three tracks!



First in - First out Material can be replenished even during assembly with the mini-roller tracks accessible from the rear.



The integrated cogging on the front and rear enables simple, individual subdivision of the levels.

Transport and supply trolley - components





Module width 655 mm, with 2 adjustable shelves -615 x 410 mmsuitable for Euro boxes, 1 base shelf

Type TB 2

Width

1030

Type TB 5

I



Depth

740

Module width 1000 mm, with 3 adjustable shelves -960 x 410 mm, suitable for Euro boxes, 1 base shelf

Width	Depth	Height	Ref.
685	480	1100	E573600

Type TB 3



Module width 1250 mm, with 3 adjustable shelves - 1210 x 410 mm, suitable for Euro boxes, 1 base shelf

Ref.

E573640

Ref

E573700



Module width 1000 mm, with 6 slatted shelves T3 (321 mm depth per side), each with stop rail, 1 base shelf

Height

1730

Ref.

E573620

E573800

E573530

E573550

	50		
Width	Depth	Height	Ref.
1030	740	1730	E573680

Type TB 6

1280



740

740

Module width 1250 mm, with 6 slatted shelves T3 (321 mm depth per side), each with stop rail, 1 base shelf

Height

1730

Height

1730

Transport and supply trolley incl. base tray

480

740

740



1280

1280

1280

1 base shelf, 4 swivel castors, 2 locking, max. load 300 kg

Ref. Width Depth Height 480 685 1100 E573720 685 740 1100 E573450 685 E573470 740 1730 480 E573760 1030 1100 1030 740 1100 E573490 E573510 1030 740 1730

1100

1100

1730

Handles

1280



For transport and supply trolleys

 Ref.

 E573850

 E573870

Storage shelves



Height, depth and angle adjustable, incl. shelf brackets

LALIA	L7.1A		
W	/idth	Depth	Ref.
6	555	460	E571520
10	000	460	E571530
12	250	460	E571540
6	655	660	E571560
10	000	660	E571570
1:	250	660	E571580

Fine ribbed rubber mat



For storage shelves, black, 3 mm thick, anti-slip, oil resistant

Width	Depth	Ref.
615	400	571600
960	400	571610
1210	400	571620
615	600	571650
960	600	571660
1210	600	571670

Retrofit set bracket pair

Ref.	
E572590	

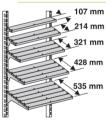
ESD mat



Grey composite coating from synthetic rubber, resistant to tin solder, 2 mm thick

Ref.	Depth	Width
E571700	400	615
E571710	400	960
E571720	400	1210
E571750	600	615
E571760	600	960
E571770	600	1210

Slatted shelves incl. shelf brackets



Inclination + 10 ° / - 16 °

		1000 mm	1250 mm
Wie	dth	1000	1250
Inclination	Depth		
- 16 °	107	E573050	E573100
	214	E573060	E573110
- 16°/+ 10°	321	E573070	E573120
- 10 /+ 10	428	E573080	E573130
	535	E573090	E573140

Stop rail for slatted shelves



Width	Ref.
1000	573160
1250	573170

Perforated back panel



380 mm high. With 10 x 10 mm square holes

Width	Depth	Height	Ref.
655	24	380	E571910
1000	24	380	E571920
1250	24	380	E571930

Transport and supply trolley, reinforced design



For AZS gravity flow beds. Supplied with 4 swivel castors, 2 locking 1 base shelf. Max. loading 300 kg $\,$

Gravity flow levels



Levels can be freely adjusted in incline, adjustable in height in increments of 42mm



Width	Depth	Height	Ref.
685	950	1920	E574500
685	1290	1920	E574510
1030	950	1920	E574520
1030	1290	1920	E574530
1280	950	1920	E574540
1280	1290	1920	E574550

Mini-roller rail



For retrofitting workplace supply system gravity flow beds

Depth	Ref.
960	E574750
1290	E574760

	Width	Depth	Ref.
including 4 roller tracks and 1 separator.	655	960	E574600
including 4 roller tracks and 1 separator.	655	1290	E574610
including 6 roller tracks and 2 separator.	1000	960	E574620
including 6 roller tracks and 2 separator.	1000	1290	E574630
including 8 roller tracks and 3 separator.	1250	960	E574640
including 8 roller tracks and 3 separator.	1250	1290	E574650

Separator



Ref.
E574770
E574780

General accessories for workplace systems

Swivel work chair with gliders



Finish

Standard

ESD conductive

L

Contact back rest, seating height adjustment 430 - 580 mm (without upholstery)

Colour

Grey

Black

Contact back rest, seating height adjustment 430 - 580 mm

Swivel work chair with gliders and foot rest

(without upholstery)

Swivel work chair with rollers



Contact back rest, seating height adjustment 430 - 580 mm (without upholstery)

Finish	Colour	Ref.
Standard	Grey	552730
ESD conductive	Black	E552730

Standing aid



Seating height infinitely adjustable from 620 to 850 mm, softtouch PU-upholstry, extra-wide comfort seat with integral comfort handles, colour black, seat can be swiveled by 20°, column tilts forward by 4° for perfect working posture and support. Comfortable gas spring, Stable base with changeable plastic and felt glides, depending on floortype

Finish	Colour	Ref.
Standard	Grey	552720
ESD conductive	Black	E552720

Armrest ESD

Armrest ESD, suitable for swivel chairs, height adjustable, black



Ref.

Ref.

552710

E552710

Textile upholstery



raises by 20 mm

Finish	Colour	Ref.
Standard	Black	552791
Standard	Grey	552792
Standard	Blue	552793
Standard	Red	552794
ESD conductive	Black	E552791
ESD conductive	Grey	E552792
ESD conductive	Blue	E552793
ESD conductive	Red	E552794

Armrest

Ring-armrest, suitable for swivel chairs, height adjustable, black

Ret.	
552770	

R

Ref.

552390

Integral foam cushion

Finish

ESD black



Soft and comfortable seating, assembled without tools raises the seating height by 20mm, washable, resistant to weak acids and alkalis

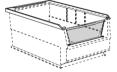
Finish	Colour	Ref.
Standard	Blue	552780
ESD conductive	Black	E552780

Storage bins, polyethylene



Туре		Width mm	Depth mm	Height mm	Blue	Red	Green	Yellow	Grey
SB2	-	310	500	200	642911 1,3 kg	642912 1,3 kg	642913 1,3 kg	642914 1,3 kg	552913 1,3 kg
SB2Z	-	310	500	145	642923 1 kg	642924 1 kg	642925 1 kg	642926 1 kg	552923 1 kg
SB3	-	210	350	200	642929 0,8 kg	642930 0,8 kg	642931 0,8 kg	642932 0,8 kg	552933 0,8 kg
SB3Z	-	210	350	145	642941 0,5 kg	642942 0,5 kg	642943 0,5 kg	642944 0,5 kg	552943 0,5 kg
SB4	with slot-in edge	150	230	130	642951 0,3 kg	642952 0,3 kg	642953 0,3 kg	642954 o,3 kg	552953 0,3 kg
SB5	with slot-in edge	100	160	75	642961 0,1 kg	642962 0,1 kg	642963 0,1 kg	642964 0,1 kg	552963 0,1 kg
SB6	with slot-in edge	100	85	50	642971 0,1 kg	642972 0,1 kg	642973 0,1 kg	642974 0,1 kg	552973 0,1 kg

Transparent flaps for storage bins



Transparent covers for storage bins



Ref.	Weight	Туре
642821	0,07 kg	SB2
642822	0,05 kg	SB2Z
642823	0,05 kg	SB3
642824	0,03 kg	SB3Z
642825	0,02 kg	SB4
553526	0,02 kg	SB5

Ref.	Weight	Туре
642831	0,3 kg	SB2
642832	0,3 kg	SB2Z
642833	0,25 kg	SB3
642834	0,15 kg	SB3Z
642835	0,05 kg	SB4
553536	0,04 kg	SB5

Labels for storage bins



Paper labels with protective foil

Туре	Packaging unit	Ref.
type	i dekaging ante	iven.
SB2	100	642811
SB2Z	100	642812
SB3	100	642813
SB3Z	100	642814
SB4	100	642815
SB5	100	553516

Storage bins Futura ESD



Туре	Width	Depth	Height	Weight	Ref.
FA 3 Z MC	210	350	145	0,5 kg	E553626
FA 4 MC	210	235	145	0,5 kg	E553646
FA 5 MC	105	168	75	0,1 kg	E553656
FA 6 MC	100	95	50	0,05 kg	E553666

Labels for storage bins Futura ESD

Туре	Packaging unit	Ref.
FA ET 3 Z	100	553712
FA ET 4	100	553714
FA ET 5	100	553715
FA ET 6	100	553716

Holder for drinks

Attached to table profile, for holding bottles and drink carriers

Euro container



Made from polypropylen/polyethylen, with grip. Grey polypropylene, stackable

Туре	Colour	Width	Depth	Height	Ref.
EBH 1	Grey	300	400	120	553841
EBH 3	Grey	400	600	120	553843
EBH 1	ESD conductive	300	400	120	E553786
EBH 3	ESD conductive	400	600	120	E553766

Slot in info sleeve A4



For attaching to the superstructure uprights

Width	Height	Ref.
220	330	E572360

E572370

Ref.

Magnifier lamp with spring-tension articulated arm



with switchable lamp T-R29/22 W, lens D = 120 mm, 4 dioptre, connection: 3 m with Euro plug, colour pale grey. (Attachment elements: table clamp/attachment bracket to be ordered sparately)

LED spotlight



With lamp holder tube, fitted with switchable lamp 3.6 W, spot with 6° angle of radiation, connection: 3 m with elec. transformer and Euro plug, deep black. Order assembly bracket separately. (Attachment elements: table clamp/attachment bracket to be ordered sparately)

Ref.

572910

Ref.

572900

Halogen spotlight

With lamp holder tube, switchable halogen lamp QR-CBC51 20 W, spot with 10° angle of radiation, connection 1.5 m with conv. plug transformer,

deep black.

(Attachment elements: table clamp/attachment bracket to be ordered sparately)

572920
Ref.

Table clamp



 For attaching projection lamps onto worktops up to 65 mm thick, colour: black

Colour	Ref.
Black	572930

Attachment bracket 60 mm



 Colour
 Ref.

 Black
 572940

Cutting Mats green/black



- multiply construction- self-healing surface - 3 mm thickness

double-faced imprint of gridlines 10 and 50 mm

Width	Depth	Ref.
300	450	554830
600	450	554831
600	900	554832

Hook systems for perforated back panels

Pegboard holder for hanging in perforated back panel Square holes 10 x 10 mm, grid 38 mm Hooks made of plastic coated steel, aluminium colour with anti-lifting device made of plastic



Sloping hook



Ref.
579012
579013
579014
579015

Double hook



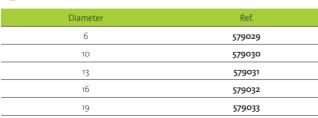
60 x 20 x 4 mm

Length	Ref.
35	579020
75	579022
150	579023

Double tool fastener



225 / 7 (4 x ø7/3 x ø13) mm



Single hook



Length	Ref.
35	579016
75	579017
125	579018

Holder for pliers



115 / 10 (ø 2 - 12) mm

Width	Ref.
35	579038
55	579039
75	579040

Single tool fastener

70 x 30/80 x 95 mm

Diameter	Ref.
6	579024
10	579025
13	579026
16	579027
19	579028

Base plate



225 / 13 (ø 2 - 15) mm

Finish	Ref.
1 fixing point	579048
2 fixing points	579049

Screwdriver holder



Finish	Width	Depth	Height	Ref.
for 6 pieces	200	30	40	579056
for 12 pieces	390	30	40	579057

Machine holder



10 (ø 2 - 12) mm

Diameter	Ref.
40	579069
60	579070
80	579071

Adjustable spanner holder



Width	Depth	Height	Ref.
130	150	50	579073

Cable holder

10 (ø 2 - 12) mm



\wedge	
()	

_				
	Width	Depth	Height	Ref.
				579081
				579082

Drill / Allen key holder



Finish	Width	Depth	Height	Ref.
for 14 pieces	200	30	35	579054
for 28 pieces	390	30	35	579055

Allen key holder



Open-front bin holder



Finish	Width	Height	Ref.
for 5 boxes	550	58	579085
for 9 boxes	990	58	579086

Open-front bin holder



Form holder DIN A4



Accessories for slotted side coverings

- functional expansion for the slotted side panes on the work tables multi4motion
- in a height grid of 50 mm
- colour: brilliant silver



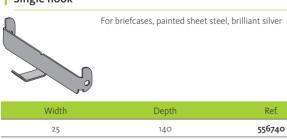
Steel sheet shelf, plain

	Painted sheet ste	eel, brilliant silver	
Width	Depth	Height	Ref.
347	440	18	556700

Bottle holder



Single hook



Base tray with insert

E F I

Painted sheet steel tray shelf, in brilliant silver Gray plastic with 8 dividable trays, 4 inserts fit into one drawer DIN A1

	Width	Depth	Height	Ref.
Shelf	350	500	40	556710
Insert	492	344	38	508640

Cable box with holder



10 m cable, with 4 Schuko sockets

 Width
 Ref.

 65
 556730

Wire basket



Width	Depth	Height	Ref.
215	432	60	556750

Side cabinet				Drawing holder		
Pa	inted sheet steel in b	rilliant silver			ainted sheet steel in brilliant silve or 3 drawings	er,
Width	Depth	Height	Ref.	Width	Depth	Ref.
200	419	367	556840	165	439	556850
Wastepaper b		el in brilliant silver, 8	mm thick, diameter	Steel sheet shelf	, small with edge Painted sheet steel in brilliant s	ilver
		Ref	f	Width	Depth	Ref.
		5568	60	165	439	556870
Document cor	-	liant silver, for DIN Az	4	PO Box Painte	d sheet steel in brilliant silver, 3 d	compartments

Width	Height	Ref.
254	308	556760

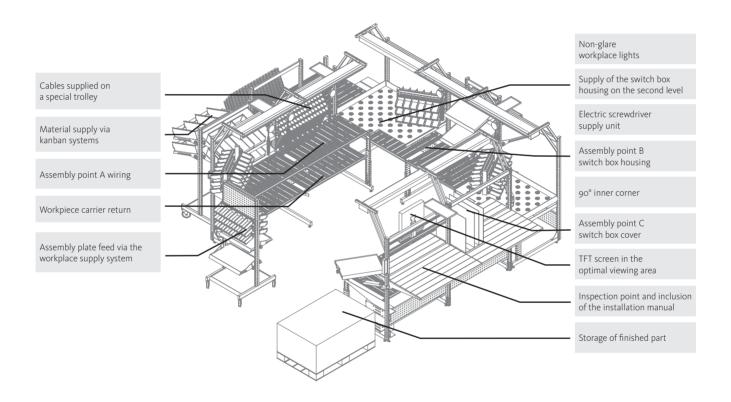
Width	Depth	Height	Ref.
254	120	280	556770

One-piece-Flow Production

Case study: The manufacture of switch boxes

This modern workplace is compact and well-organised in structure

- Just-in-time material supply
- Shorter distances for reaching and assembly
- Kanban system for material supply and return
- Short set-up times for standard and special types
- Flexibility in situations where capacity is at a premium operation possible with 1 to 3 persons







The introduction of this system brought immediate benefits:

- The assembly time was reduced
- The order picking time was reduced



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